

Locomotive Release from Shop Form

To be completed on every engine released from the Shop

I have reviewed the work packet for locomotive 21 on this date 1-17-11 and take no exception to applicable laws, rules and or MMA standards, policies and standards.

Service Operations

THROTTLE # INBOUND LOAD TESTS

UNIT _____

DATE _____

Eng RPM (900)	EMD	_____	Lube Oil Pres	_____
Eng RPM (1050)	GE	_____	Water Temp	_____
Horsepower		_____	Overspeed Setting	_____
Volts (5.3)	B-23	_____	RACK SETTING	_____
Volts (7)	C-30	_____		
Volts (720)	B-39	_____		

THROTTLE #1 STALL TEST

OP Mode	(PWR)	_____	
AMPS	(300)	_____	
MGA	(1220)	_____	NOT APPLICABLE TO B-23 AND C-30
Charging Rate	(70v)	_____	

Don't Load.

B-23, B-39, C-30, GP-7 MO3 INSPECTION

<i>In-Bound Loadtest Electrical/Mechanical</i>	WORKED BY:
ELECTRICAL	
VERIFY THE OPERATION OF THE GROUND RELAY	
CHECK FOR LOW VOLTAGE GROUNDS (7 watt bulb)	
WHILE IN THROTTLE 3 LOAD TEST, CHECK FOR AC GROUNDS	
CHECK OPERATION OF:	
A. HEATING	
COMPLETE THE IN-BOUND LOAD TEST SHEETS	
GROUND RELAY-(TEST THREE TIMES TO VERY LOCK-OUT)(DYNAMIC & POWER)	
CHECK THE FOLLOWING FOR PROPER OPERATION:	
A. CREW ALERT	
B. RADIO AND ANTENNA	
C. AXLE ALT. SPEEDO	
D. MU ENGINE SHUTDOWN	
E. FUEL CUT-OFF	
F. TEST WARNING DEVICES	
MECHANICAL	
CLEAN AND SERVICE TOILET AND RESTROOM	
DRAIN RETENTION TANK	
PROPER LUBRICATION? FUEL LEAKS? CAM ROLLER ROTATION? ETC.	
INSPECT FUEL SYSTEM HOSES AND PIPES FOR LEAKS	
INSPECT COOLING SYSTEM:	
A: CHECK HOSES AND PIPES FOR LEAKS	
CHECK OPERATION OF ENGINE PROTECTION DEVICES:	
A. CRANKCASE PRESSURE	
VISUALLY INSPECT AIR COMPRESSOR FOR WATER, AIR OR OIL LEAKS	
PERFORM MANUAL AIR BRAKE TEST	
Verify Flow Gauge	NOTE: 120-
130 main reservoir is 64 + or - 3,	130-140 main
reservoir is 60 + 0	
PERFORM PENALTY BRAKE TEST	
CHECK FOR CORRECT AIR PRESSURE SETTINGS:	
A. MAIN RESERVOIR (130 - 140 PSI)	
B. BRAKE PIPE (90 PSI)	
C. EQUALIZING RESERVOIR (90 PSI)	
D. BRAKE CYLINDER (72 - 74 PSI)	
E. COMPRESSOR CONTROL (130 - 140 PSI +/-5 PSI)	
CHECK FLUID LEVELS BEFORE LOADING:	
A: ENGINE OIL	
B: COOLING WATER	
C: AIR COMPRESSOR OIL	
TEST OPERATION OF THE FOLLOWING DEVICES:	
A. BELL	
B. SANDERS (FORWARD, REVERSE, EMERGENCY)	
C. RADIATOR SHUTTERS	

B-23, B-39, C-30, GP-7 MO3 INSPECTION	Revision Date: 8/18/2010 Issued By: Tim Scalia
Electrical in House	WORKED BY:
SERVICE THE BATTERIES AND COMPLETE JSP-010	J. Martin
VERIFY EVENT RECORDER IS WORKING	J. Martin
CHECK & RECORD THE DATE ON HEAD END DEVICE <u>Dec 9 - 2010</u>	J. Martin
COMPLETE THE HEAD END DEVICE CONNECTOR SHEET	
CHECK THE FOLLOWING EQUIPMENT AND THEIR RELATED GUARDS AND LENSES FOR PROPER OPERATION:	J. Martin
CHECK ALL GROUND AND STEP LIGHTS, FRONT AND REAR HEADLIGHTS, DITCH LIGHTS, CAB LIGHTS, GAUGE LIGHTS, NUMBER PLATES, PLATFORM LIGHTS, ALL WARNING AND INDICATOR LIGHTS	J. Martin
TRACTION MOTORS AND UNDERFRAME	
CHECK THE TRACTION MOTOR LEADS, VERIFY NO LEADS ARE RUBBING ON THE FRAME	J. Martin
INSPECT TRACTION MOTOR COVERS AND ENSURE BOLTS ARE IN PLACE AND TIGHT	J. Martin
CHECK M.U. RECEPTACLE PINS AND LIDS. MAKE NECESSARY REPAIRS	J. Martin
MAKE SURE M.U. CABLES DO NOT FOUL COUPLERS	J. Martin

B-23, B-39, 30, GP-7 MO3 INSPECTION

G. IF THE SEAT MOVEMENT IS IMPEDED, REMOVE SEAT CUSHION AND INSPECT SEAT PAN ROLLER TRACK FOR DEBRIS, MALFUNCTION, OR LACK OF LUBRICATION.	OK
H. INSPECT SEAT RAILS AND REPLACE IF DAMAGED OR WORN BEYOND PROVIDING SECURE, STABLE MOUNTING OF SEAT.	
I. INSPECT THE FORE/AFT SEAT POSITIONING TRACK. INSPECT THE SEAT RAILS AND REPLACE IF DAMAGED OR WORN BEYOND PROVIDING SECURE, STABLE MOUNTING OF SEAT.	
J. LUBRICATE THE SEAT RAILS WITH SILICONE LUBRICANT.	
K. INSPECT THE BACKREST RAKE ADJUSTMENT KNOB. VERIFY THAT THE KNOB ROTATES EASILY TO ADJUST BACKREST ANGLE.	
L. INSPECT KNOB FOR CRACKS OR SPLITS AND THAT IT IS SECURELY FASTENED.	
M. INSPECT GEAR MECHANISM FOR ANY WEAR OR DAMAGE.	
N. ENSURE THAT THE BACKREST MECHANICAL STOP IS INTACT AND FUNCTIONS AS INTENDED-- PREVENTS THE SEAT BACKREST FROM RECLINING BEYOND APPROXIMATELY 45 DEGREES BACKWARDS FROM A VERTICAL POSITION.	
O. INSPECT THE LUMBAR SUPPORT ADJUSTMENT LEVER. VERIFY THAT THE ADJUSTMENT LEVER OPERATES EASILY TO ADJUST THE LUMBAR SUPPORT.	
P. VERIFY ALL ARMREST FASTENERS ARE SECURE. REPLACE ANY MISSING OR STRIPPED OUT FASTENERS.	
Q. INSPECT ARMREST SWIVEL FASTENERS. ENSURE SWIVEL FASTENER IS SECURE ON EACH ARMREST SUCH THAT THE ARMREST IS WITHOUT SIDE TO SIDE MOVEMENT. ARMREST SHOULD SWIVEL TO VERTICAL. ARMREST SHOULD NOT DROP DOWN PAST IT'S ORIGINAL STOP.	
R. INSPECT SEAT FABRIC ON SEAT PAN AND BACKREST. INSPECT FOR RIPS, TEARS, OR HOLES. SEAT PAN OR BACKREST COMPONENT MAY BE REPLACED IF THERE IS AN EXCESSIVE RIP, TEAR, OR HOLE.	
SEAT PART NUMBERS:	
Cab Seat, Freight with arms: 2043511	
Cab Seat Mid Back: 20425731	
Wall Mounted Pedestal: 20435541	
Trunion Pedestal Assembly: 20425721	
Seat Pedestal Rail Left Side 65": 20422211	
Seat Pedestal Rail Right Side 46": 20422221	
INSPECT AND REPAIR AS REQUIRED:	
A. CAB / CARBODY/DOORS/HINGES/WINDOWS/LATCH SEALS/WEATHER STRIPPING AND SEALS/MIRRORS. ALSO LUBRICATE/CHANGE AS NEEDED	
A. CLEAN THE CAB, WINDOWS, AND EQUIPMENT	
COMPLETE WINTERIZATION SHEET (AUGUST - APRIL)	
WASH LOCOMOTIVE ENGINE/ENGINE ROOM/AND AIR COMPRESSOR ROOM	
WASH THE LOCOMOTIVE	

Seats old. OK

B-23, B-39, C-30, GP-7 MO3 INSPECTION

MECHANICAL IN HOUSE

WORKED BY:

Change engine air Filters

M. Corley
NA

REVIEW LAB CODE AND PERFORM A COMPLETE AIRBOX/CRANKCASE INSPECTION IF A LAB CODE EXISTS

WITH THE ENGINE WARM, PRESSURE TEST COOLING SYSTEM AT 20 PSI FOR 15 MINUTES AND IF THE PRESSURE ON THE GAUGE DOES NOT DROP, THEN NO FURTHER ACTION IS REQUIRED

CHANGE THE FOLLOWING FILTERS AND ASSOCIATED GASKETS:

FUEL SPIN ON FILTERS. EMD ONLY

SOAK BACK FILTER. EMD ONLY *M. Chianee*

TURBO SPIN ON FILTER. EMD ONLY

COMPLETE FRA INSPECTION (DAILY INSPECTION CHECKLIST)

M. Corley
~~*M. Corley*~~
M. Corley

CARBODY

INSURE SAND NOZZLES AND HOSES ARE IN PLACE AND SECURED. MAKE SURE THEY ARE ALIGNED WITH WHEEL AND TRACK. INSPECT SAND TRAPS AND REPAIR AS NEEDED.

INSPECT COUPLERS & DRAFT GEARS. MAKE REPAIRS AS NECESSARY

CHECK KNUCKLE CLEARANCE AND KNUCKLE THROWER, MAKE REPAIRS AS NEEDED AND APPLY SPARE KNUCKLES (E AND F TYPE) (2.5")

INSPECT PIN LIFTERS CHECKING FOR PROPER HAND CLEARANCE AND ANTI-CREEP

CHECK SNOWPLOW (IF EQUIPPED) FOR HANDHOLDS AND PROPER DISTANCE

CHECK AUTO BLOWDOWNS FOR PROPER OPERATIONS IN AUTOMATIC MODE

ENSURE SUMP DRAINS ARE OPEN AND FREE OF DEBRIS

M. Corley
M. Corley
M. Corley
M. Corley
M. Corley
M. Corley

TRUCKS

INSPECT WICK BOLT SECUREMENT AND REPAIR IF NECESSARY

CHECK SUSPENSION BEARING OIL LEVEL

CHECK JOURNAL BOX OIL LEVEL (FILL TO POINT OF OVERFLOW)

CHECK GEAR CASES AND INSPECT BULL GEAR (ADD 6lbs. OF GEARCASE GREASE)

CHECK OIL FILLED GEAR CASES AND FILL (RECORD USAGE BELOW)

1 TRACTION MOTOR: OIL USED yes

2 TRACTION MOTOR: OIL USED yes

3 TRACTION MOTOR: OIL USED yes

4 TRACTION MOTOR: OIL USED yes

5 TRACTION MOTOR: OIL USED _____

6 TRACTION MOTOR: OIL USED _____

M. Corley
M. Corley
M. Corley
M. Corley

INSPECT ALL BRAKE HANGERS, HEADS, GUIDES AND STRAPS ENSURING BRAKE SHOES ARE IN LINE WITH WHEELS

CAB

CHECK FIRE EXTINGUISHERS, DATE AND TAG. REPLACE IF USED OR OUT OF DATE.

CHECK CAB SEATS FOR PROPER OPERATION INSURING ALL BOLTS ARE IN PLACE AND TIGHT.

CHECK HANDBRAKE AND INSPECT DATE. MAKE REPAIRS AS NECESSARY

M. Corley
M. Corley
M. Corley

MISC

IN ACCORDANCE WITH FRA 229.23. VERIFY AIR GAUGES (+/- 3PSI) (CALIBRATE AT +/- 1PSI, REQUIRES 130 PSI MR)

CHECK ALL FLUID LEVELS, ENGINE OIL, COOLING WATER, AIR COMPRESSOR OIL

DRAIN RETENTION TANK

TOILET MAINTENANCE:

A. INSPECT/REPAIR AS NEEDED TOILET DRAIN VALVE & FLOOR SEALS

M. Corley
M. Corley
M. Corley
D. Black
D. Black

Cab Seat Inspection:

A. INSPECT THE VERTICAL ADJUSTMENT LEVER. VERIFY THAT THE LEVER OPERATES AND THAT THE SEAT PAN ADJUSTS UP AND DOWN AND DOES NOT DROP SUDDENLY.

B. LUBRICATE PIVOT POINTS

C. INSPECT ROTATION ADJUSTMENT LOCKING PIN. VERIFY THAT THE LOCKING PIN OPERATES (PULL OUT TO RELEASE LOCK) AND THAT THE SEAT ROTATES WHEN UNLOCKED.

D. LUBRICATE THE PIN MECHANISM.

E. SEAT PAN COMPONENTS: INSPECT THE FORE-AFT FINE ADJUSTMENT LEVER.

F. VERIFY THAT THE LEVER SLIDES SIDWAYS TO UNLOCK SEAT FOR/AFT ADJUSTMENT AND SEAT SLIDES FOR/AFT EASILY

B-23, B-39, C-30, GP-7 MO3 INSPECTION

Out Bound Loadtest Electrical/Mechanical

WORKED BY:

ELECTRICAL

- VERIFY THE OPERATION OF THE GROUND RELAY
- CHECK FOR LOW VOLTAGE GROUNDS (7 watt bulb)
- WHILE IN THROTTLE 3 LOAD TEST, CHECK FOR AC GROUNDS
- CHECK OPERATION OF:
 - A. HEATING
- COMPLETE THE IN-BOUND LOAD TEST SHEETS
- GROUND RELAY-(TEST THREE TIMES TO VERY LOCK-OUT)(DYNAMIC & POWER)
- CHECK THE FOLLOWING FOR PROPER OPERATION:
 - A. CREW ALERT
 - B. RADIO AND ANTENNA
 - C. AXLE ALT. SPEEDO
 - D. MU ENGINE SHUTDOWN
 - E. FUEL CUT-OFF
 - F. TEST WARNING DEVICES

J. Hartin
J. Hartin

M. Corley

N.A.
M. Corley
M. Corley

MECHANICAL

- CLEAN AND SERVICE TOILET AND RESTROOM
- DRAIN RETENTION TANK
- PROPER LUBRICATION? FUEL LEAKS? CAM ROLLER ROTATION? ETC.
- INSPECT FUEL SYSTEM HOSES AND PIPES FOR LEAKS
- INSPECT COOLING SYSTEM:
 - A: CHECK HOSES AND PIPES FOR LEAKS
- CHECK OPERATION OF ENGINE PROTECTION DEVICES:
 - A. CRANKCASE PRESSURE
- VISUALLY INSPECT AIR COMPRESSOR FOR WATER, AIR OR OIL LEAKS
- PERFORM MANUAL AIR BRAKE TEST

Verify Flow Gauge	NOTE: 120-
130 main reservoir is 64 + or - 3,	130-140 main
reservoir is 60 + o	
- PERFORM PENALTY BRAKE TEST
- CHECK FOR CORRECT AIR PRESSURE SETTINGS:
 - A. MAIN RESERVOIR (130 - 140 PSI)
 - B. BRAKE PIPE (90 PSI)
 - C. EQUALIZING RESERVOIR (90 PSI)
 - D. BRAKE CYLINDER (72 - 74 PSI) *45*
 - E. COMPRESSOR CONTROL (130 - 140 PSI +/- 5 PSI)
- CHECK FLUID LEVELS BEFORE LOADING:
 - A: ENGINE OIL
 - B: COOLING WATER
 - C: AIR COMPRESSOR OIL
- TEST OPERATION OF THE FOLLOWING DEVICES:
 - A. BELL
 - B. SANDERS (FORWARD, REVERSE, EMERGENCY)
 - C. RADIATOR SHUTTERS

D. Black
M. Corley
M. Corley
M. Corley

M. Corley
M. Corley

M. Corley
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M. Corley
M. Corley

JSP-010 (BATTERY MAINTENANCE AND QUALIFICATION)

JOB SPECIFIC PROCESS

Locomotive Type: ALL MODELS

Valid for Road Numbers: (All Models)

Overview: This job process sheet will assist with the maintenance and qualification of batteries.

SPECIAL TOOLS OR EQUIPMENT:

SEQUENCE OF JOB STEPS

Please print your name,
NO signatures

1. Ensure the locomotive is shutdown, discharged, all of the circuit breakers are open and the battery knife switch is open.

J. Hart

Battery Qualification/Maintenance

2. **NOTE: If batteries are dead, connect the charger until the charge rate falls below 10 amps to determine state of charge. Readings under 20 V are suspect for units with just 2 batteries.**

3. Insert hose stem into battery cell and squeeze bulb.

J. Hart

4. Release pressure until enough acid solution is drawn into the tube allowing the float to float freely. Be sure float does not touch rubber stopper at the top of the tube.

J. Hart

5. The float reading at the water line is the uncorrected charge level of the battery.

J. Hart

6. Read and record the specific gravity of all 16 pilot cells. "record readings below": acceptable range is 1.225 – 1.300 (if out of this range notify tech support)

Note 1: the sheet below is set up for 2 or 8 batteries as some units have 8 batteries.

Note 2: accurate readings cannot be obtained if water has recently been added to cells. Differences of 50 points or more between readings in battery cells may indicate pending battery failure.

J. Hart

7. Based on the above specific gravity readings, do any batteries need replaced? Remember, if the unit came in with already dead batteries, an attempt to charge the batteries must be made before taking the specific gravity readings. YES NO

J. Hart

8. Return acid to cell from which it was drawn.

J. Hart

9. Be sure all vent plugs are replaced and tight.

J. Hart

10. With Unit shut down measure the voltage reading across each battery at the terminals, record readings on the chart below.

J. Hart

11. Make a general check of the battery as to proper blocking, clean and tight connections at all points, and any unusual appearance or condition. If any unusual appearance or conditions exist, like corrosion, clean with scotch-brite buffer or wire br

J. Hart

12. Apply approved protective coating to connections after terminals are cleaned and dried

J. Hart

13. Add water as required (Add water to bottom of filler neck).

J. Hart

Battery Cranking Voltage Test

14. Close battery knife switch, and circuit breakers.

J. Hart

15. Open the injector toggle switch, on EUI units to prevent unit from starting.

NOTE: Battery cranking voltage readings do not need to be taken on Air Start Locomotives.

16. On MUI engines, pull the Governor button and hold back the Lay-shaft while cranking the engine over to prevent unit from starting.

18. Based on the cranking voltages, is any battery suspect of needing replaced? YES **(NO)**

J. H. [Signature]

2 Battery Units	Specific Gravity				Water Added			Battery Replaced-Reason
	Cell 1	Cell 2	Cell 3	Cell 4	Yes	No	Yes	
Battery 1								0
Section A	1275	1275	1275	1275	✓			
Section B	1275	1275	1275	1275	✓			
Section C	1275	1275	1275	1275	✓			
Section D	1275	1275	1275	1275	✓			

2 Battery Units	Specific Gravity				Water Added			Battery Replaced-Reason
	Cell 1	Cell 2	Cell 3	Cell 4	Yes	No	Yes	
Battery 2								0
Section A	1275	1275	1250	1275	✓			
Section B	1250	1275	1250	1275	✓			
Section C	1275	1275	1275	1250	✓			
Section D	1275	1250	1250	1275	✓			

8 Battery Units	Specific Gravity				Water Added			Battery Replaced-Reason
	Cell 1	Cell 2	Cell 3	Cell 4	Yes	No	Yes	
Battery 1								0
Battery 2								
Battery 3								
Battery 4								
Battery 5								
Battery 6								
Battery 7								
Battery 8								

BATTERY CRANKING VOLTAGE CHART

	Battery 1	Battery 2	Battery 3	Battery 4	Battery 5	Battery 6	Battery 7	Battery 8
Battery Voltage	33.8	33.9						
Battery Voltage								

	Battery 1	Battery 2	Battery 3	Battery 4	Battery 5	Battery 6	Battery 7	Battery 8
Cranking Battery Voltage	25.6	25.7						
Battery Voltage								

	Battery 1	Battery 2	Battery 3	Battery 4	Battery 5	Battery 6	Battery 7	Battery 8
Cranking Battery Voltage								

LOCOMOTIVE 21	DATE 1-12-11
Start Readings	END READING

Flange Height	Flange Thickness	Rim Thickness	Tread Wear	Flange Height	Flange Thickness	Rim Thickness	Tread Wear
L#1	0-19	0-0	1 1/2	L#1	0-19	0-0	1 1/2
L#2	0-20		1 7/16	L#2	0-20	0-0	1 7/16
L#3	0-21		2 3/16	L#3	0-21	0-0	2 3/16
* L#4	4-22		1 11/16	L#4	0-20	0-0	1 11/16
L#5				L#5			
L#6				L#6			
R#1	0-19	0-0	1 9/16	R#1	0-19	0-0	1 9/16
R#2	0-20		1 7/16	R#2	0-20	0-0	1 7/16
R#3	0-22		2 1/2	R#3	0-22	0-0	2 1/2
* R#4	5-22		1 1/16	R#4	0-20	0-0	1 1/16
R#5				R#5			
R#6				R#6			

OLD GAUGE
FLANGE HEIGHT MEASUREMENT
2-on-6--1-13/32"
NEW GAUGE
FLANGE HEIGHT MEASUREMENT
2-on-6--1-13/32"

WEAR LIMITS FOR ROAD & SWITCH LOCOMOTIVES - MINIMUM DAILY REQUIREMENTS

FRA 1 1/2"	MMA 1 7/16"	Flange Height
FRA 7/8"	MMA 15/16"	Flange Thickness
FRA 1"	MMA 1 1/16"	Rim Thickness
FRA 5/16"	MMA 1/4"	Tread Wear

FLANGE HEIGHT MEASUREMENT
2-on-6--1-13/32"

WEAR LIMITS - ROAD & SWITCH LOCOMOTIVES - MIN 92 DAY REQ

WEAR LIMITS - PASSENGER LOCOMOTIVES - MIN 92 DAY REQ

Flange Height	Flange THICKNESS	Rim THICKNESS	Tread WEAR	Flange HEIGHT	Flange THICKNESS	Rim THICKNESS	Tread WEAR
FRA 1 1/2"	FRA 7/8"	FRA 1"	FRA 5/16"	FRA 1 1/2"	FRA 7/8"	FRA 1"	FRA 5/16"
MMA 1 7/16"	MMA 1 1/32"	MMA 1 1/8"	MMA 1/4"	MMA 1 7/16"	MMA 1"	MMA 1 1/4"	MMA 1/4"

CONVERSION CHART FOR WHEEL DIAMETER

8= 37"	15= 37 7/8"	22= 38 3/4"	29= 39 5/8"	36= 40 1/2"
9= 37 1/8"	16= 38"	23= 38 7/8"	30= 39 3/4"	37= 40 5/8"
10= 37 1/4"	17= 38 1/8"	24= 39"	31= 39 7/8"	38= 40 3/4"
11= 37 3/8"	18= 38 1/4"	25= 39 1/8"	32= 40"	39= 40 7/8"
12= 37 1/2"	19= 38 3/8"	26= 39 1/4"	33= 40 1/8"	40= 41"
13= 37 5/8"	20= 38 1/2"	27= 39 3/8"	34= 40 1/4"	41= 41 1/8"
14= 37 3/4"	21= 38 5/8"	28= 39 1/2"	35= 40 3/8"	42= 41 1/4"

FLANGE THICKNESS MEASUREMENT
5-on-0 - 1 - 1/32"

LOCOMOTIVE RAIL CLEARANCE

COUPLER HEIGHT	FRONT	PILOT HEIGHT	FRONT	HEIGHT OF HORIZONTAL END HANDHOLD OR UNCOUPLING LEVER IF USED AS HORIZONTAL HANDHOLD	LOCO RAIL CLEARANCE
FRA MAX 34" MIN 31 1/2"	32	FRA MAX 6 MIN 3	5 1/8	FRA MAX 36 MMA MIN 36 FRA MAX 36 MMA MAX 36	FRA MIN 31 MMA MIN 31
MMA MAX 34" MIN 31 1/2"	33	MMA MAX 6 MIN 3	4 3/4		

WHEEL DIAMETER MEASUREMENTS ARE TAKEN FROM THE TOP OF THE WHEEL TO THE 40" DIAMETER WHEELS WITNESS GROOVE = 36"
42" DIAMETER WHEEL WITNESS GROOVE = 38"

ALWAYS MEASURE FORWARD FOR WHEELS TO THE POINT OF CONTACT WITH RAIL. WHEELS SHOULD BE MEASURED AT THE POINT OF CONTACT WITH RAIL. WHEELS SHOULD BE MEASURED AT THE POINT OF CONTACT WITH RAIL. WHEELS SHOULD BE MEASURED AT THE POINT OF CONTACT WITH RAIL.

REMEMBER THIS RULE

EMPLOYEES SIGNATURE

Michael Carby

SUPERVISORS SIGNATURE

Description of Work Performed

Locomotive ID

21

Time Started

Time Finished

Cleaned load regulator. brushes all new.
Changed 15 brushes in main Gen.
Installed MU Cradels.
Replaced brushes in cond. heater

Unit: 21

Date: 1-12-11

DEFECTS FOUND DURING INSPECTION

DEFECT <u>TM #3 missing Top cover</u>	INSPECTED BY: <u>J.H</u>
REPAIR <u>Replaced Cover</u>	CORRECTED BY: <u>J.H</u>

DEFECT <u>3 Bad Brake Shoes</u>	INSPECTED BY: <u>MC</u>
REPAIR <u>Replaced Bad Shoes</u>	CORRECTED BY: <u>MC</u>

DEFECT <u># 4 TM High Flanges Both Wheels Needs to be trimmed 4-22-5-22 1 1/16 wheel</u>	INSPECTED BY: <u>MC</u>
REPAIR <u>Trimmed Flanges 0-20 0-20</u>	CORRECTED BY: <u>MC</u>

DEFECT <u>NO MU Cradels</u>	INSPECTED BY: <u>MC</u>
REPAIR <u>Installed Cradels</u>	CORRECTED BY: <u>MC</u>

DEFECT <u>16 Brushes in main gen start / Broken loads</u>	INSPECTED BY: <u>J.H</u>
REPAIR <u>Replaced brushes</u>	CORRECTED BY: <u>J.H</u>

Unit: _____

Date: _____

DEFECTS FOUND DURING INSPECTION

DEFECT <u>Conductors cab hester brushes short</u>	INSPECTED BY: <u>J.H.</u>
REPAIR <u>Replaced brushes</u>	CORRECTED BY: <u>J.H.</u>

DEFECT _____	INSPECTED BY: _____
REPAIR _____	CORRECTED BY: _____

DEFECT _____	INSPECTED BY: _____
REPAIR _____	CORRECTED BY: _____

DEFECT _____	INSPECTED BY: _____
REPAIR _____	CORRECTED BY: _____

DEFECT _____	INSPECTED BY: _____
REPAIR _____	CORRECTED BY: _____

WINTERIZATION	
Winterization - All MMA Locomotives. (August - April)	Signature
Inspect front and rear cab door seals replace, as needed (NO TAPE)	<i>Corley</i>
Inspect left and right side window seals replace as needed.	<i>Corley</i>
Inspect Electric cabinet door seals replace as needed.	<i>Corley</i>
Operate Cab Heaters-Check condition of Heater Assembly @ 45o F above Ambient Temperature.	<i>Corley</i>
Operate Window Defrosters-Check condition of Defroster @ 45o F above Ambient Temperature.	<i>Corley</i>
If equipped, test the Auto Dump valve for proper operation.	<i>Corley</i>
Test Manual Water Dump Valves, Proper Handle, Location, Orifice is Open.	<i>Corley</i>
Close Winter/ Summer doors if equipped.	<i>Corley</i>
Check Traction Motor cover gaskets, install as needed.	<i>Hartin</i>
Check condition of Cab Door Hinges (Lubricate all Hinges)	<i>Corley</i>
Check condition of Cab Door Locks (Lubricate all Locks)	<i>Corley</i>
Inspect Cab Windows Slider Rail, Adjust Top Rail as needed, Lubricate with Silicone Grease.	<i>Corley</i>
Renew all Wiper Blades.	<i>Corley</i>
<p>Criteria for Door seal Replacement:</p> <p>A. Seal shows signs of Deterioration and or Medium to Heavy Cracking.</p> <p>B. Door seal is Torn or Loose from Door.</p> <p>C. With Door in the fully closed position has noticeable crack between door jam and cab carbody.</p>	
<p>Criteria for Window seal Replacement:</p> <p>A. Seals shows signs of Deterioration and or Medium to Heavy Cracking.</p> <p>B. Seal is Torn or Loose from window seal.</p> <p>C. With windows fully in the closed position there is a gap between window frame and carbody.</p>	

Service Operations

THROTTLE 8 OUTBOUND LOAD TESTS

UNIT _____

DATE _____

Eng RPM (900)	EMD	_____	Lube Oil Pres	_____
Eng RPM (1050)	GE	_____	Water Temp	_____
Horsepower		_____	Overspeed Setting	_____
Volts (5.3)	B-23	_____	RACK SETTING	_____
Volts (7)	C-30	_____		
Volts (720)	B-39	_____		

THROTTLE #1 STALL TEST

OP Mode	(PWR)	_____	
AMPS	(300)	_____	
MGA	(1220)	_____	NOT APPLICABLE TO B-23 AND C-30
Charging Rate	(70v)	_____	